





612 in white with small TL lites



616 field finished in custom red

COMMERCIAL 600 SERIES

1 $\frac{3}{8}$ " Thick R-13.45

610 / 612 / 614 / 616 / 632 / 633 /
660 / 664 / 670 / 673 / 680 / 690 /

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600 Series / 1 $\frac{3}{8}$ " thick / R-13.45

Strong, Efficient and Attractive

When your major considerations include energy efficiency, noise buffering and beauty, a Haas 600 Series commercial insulated steel door will far exceed your expectations. These CFC-free, polyurethane-foam-injected steel doors offer exceptional benefits for commercial applications, including durable strength, unique paint system and hard working hardware to withstand the harshest of elements.





660 in white with 6 pane windows, hinges and handles

600 QUICK GUIDE

Model	Door Thickness	R-Value*	Max. Door Size		End Style Type	Section Skins	
			Width	Height		Inside	Outside
610	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Flush Woodgrain Steel
612	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA V-Groove Woodgrain Steel
614	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Steel	26 GA V-Groove Woodgrain Steel	26 GA Flush Woodgrain Steel
616	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Steel	26 GA V-Groove Woodgrain Steel	26 GA V-Groove Woodgrain Steel
632	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Steel	26 GA V-Groove Woodgrain Steel	20 GA Smooth Steel
633	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Steel	26 GA V-Groove Woodgrain Steel	20 GA V-Groove Smooth Steel
632-20	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Steel	20 GA V-Groove Smooth Steel	20 GA Smooth Steel
633-20	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Steel	20 GA V-Groove Smooth Steel	20 GA V-Groove Smooth Steel
660	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Carriage House Panel Woodgrain Steel
664	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Long Carriage House Panel Woodgrain Steel
670	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel
673	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Ranch Panel Woodgrain Steel
680	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Raised Panel Woodgrain Steel
690	1-3/8" (34.9mm)	13.45	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel

*calculated R-Value

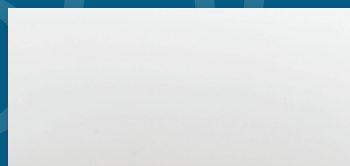
DOOR PANELS



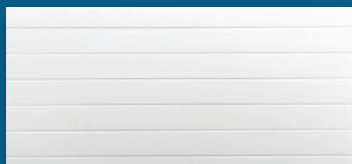
610, 614 Flush Woodgrain
All Colors
Window Options for 610: p30-32
Window Options for 614: p31



612, 616 V-Groove Woodgrain
All Colors
Window Options: p31 (bottom)



632 Flush Smooth
Polar White and Brown
Window Options: p31 (bottom)



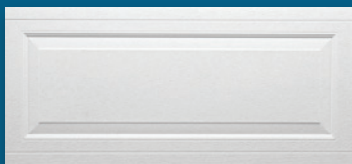
633 V-Groove Smooth
Polar White and Brown
Window Options: p31 (bottom)



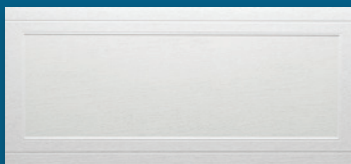
660 Carriage House Woodgrain Panel
All Colors
Window Options: p 31



664 Long Carriage House Woodgrain Panel
All Colors
Window Options: p 31



670 Ranch Woodgrain Panel
All Colors
Window Options: p 32



673 Recessed Ranch Woodgrain Panel
All Colors
Window Options: p 32



680 Raised Panel Woodgrain Panel
All Colors
Window Options: p 30



690 Sculptured Raised Woodgrain Panel
All Colors
Window Options: p 30

A Full Thermal Break is used in the tongue-and-groove construction of all 600 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.



OPTIONS

600 Series Available Options

- 2" or 3" Track
- Double Steel End Stiles
- Exhaust Port
- Cam Safety Device
- Spring Bumpers
- Chain Hoist
- High Cycle Springs
- Wind Load Rating
- Glazing (lites)
- High Cycle Rollers
- Keyed Lock

Optional Exhaust Port (interior view)

